



**3400 Cavalier Trail  
Cuyahoga Falls, Ohio 44224**

**phone 330-920-1900**

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**[www.gssteel.com](http://www.gssteel.com)**

### **High Definition Plasma Cutting**

- Carbon, Alloy, Stainless and Aluminum Mill Certified Plate from .063"-4.0"
- 114" x 480" Table Accommodations
- Custom or Production Run Availability
- X and Y Beveling

### **Saw Cutting**

- Wide Variety of Bar, Tube and Structural Steel In Random Lengths or Cut To Size
- CNC Band Saws with Up To 24" Blade Height x 21" Clamp Capacity with Miter capability
- Auto Feed for Precise Production Runs

### **Fabricating And Welding**

- Multiple Mig, Tig and SubArc Welding Stations
- All Welders are AWS D1.1 And D14.1 Certified
- We Can Offer Independent Weld Inspection

### **Turning**

- CNC Dual Turret Okuma Lathes Up To 20" dia x 120" Long
- CNC Single Turret Doosan Lathe 18 Dia x 48 Long
- Manual Lathes Up To 17" Dia x 60" Long

### **Milling**

- CNC Doosan VMC Y - 30", X - 85", Z - 25"
- CNC Doosan VMC Y - 18", X - 31", Z - 20"
- Giddings and Lewis 340T Horizontal Boring Mill with Rotary Table and DRO
- Multiple Manual Knee Mills

### **Forming**

- CNC Wysong 350T Press Brake with 144" Throat
- Plate Rolling
- Pinch Rolling

### **Finishing**

- Tumbling
- Sandblasting
- Paint Booth 14' x 26' x 9' tall
- Polishing
- Assembly
- Mag Particle Testing
- Ultrasonic Testing

***"Committed to Exceeding Your Expectations"***